

EZ·INLAYS



Memorable Crafting Experiences

Crafting Tools and Supplies



- Plunge Router
- Brass Inlay Kit
- R/O Sander
- Clamps
- Shop Vac



- Chisel
- Mallet
- Paint Scraper
- Small Pics
- Scissors



- Wood
- Glue
- Double Sided Tape
- Sandpaper
- Finish (Tung Oil)

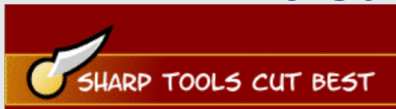
TOOL LIST



Learn more at: <http://www.EZInlays.com/Tutorials.html>

Two Guidelines for Building

Rule 1:



Use a SHARP carbide tipped
1/8" spiral downcut bit

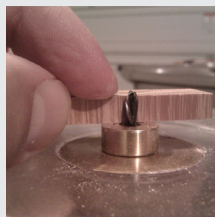
Rule 2:

Nothing but the router moves!!!

Tape exotic wood to backing material
Tape template to inlay material
Secure assembly to workbench

Cutting Inlays

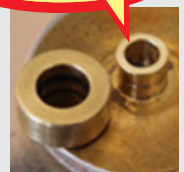
Adjust depth of cut
to be **slightly deeper**
than thickness of the
material



BUSHING OFF

- Position collar against template wall, turn router on
- Plunge bit to its lowest point
- Guide router, clockwise, around the shape
- Keep collar in constant contact with template wall while routing

Collar



Cutting Voids

Adjust depth of
cut to be **slightly
shallower** than
thickness of the
material



BUSHING ON

- Position bushing against template wall, turn router on
- Plunge bit to its lowest point
- Cut around edge of shape, move router back and forth until all material is removed creating a void

Bushing



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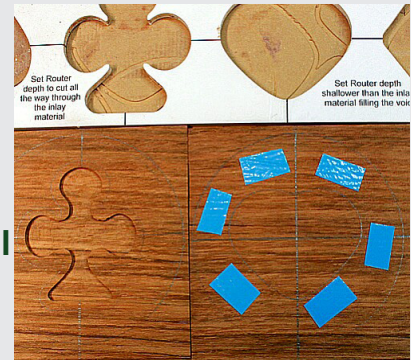
Building the Cards Coasters

- 1** Mark coaster outlines, shapes, and alignment marks on the **Base Material**.

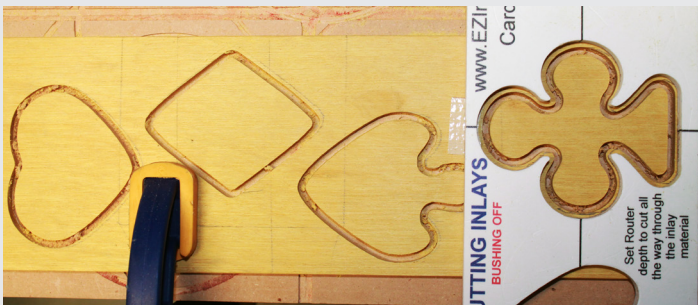


- 2** Align & tape each card shape to **Base Material**. Cut voids using **Cutting Voids** procedure.

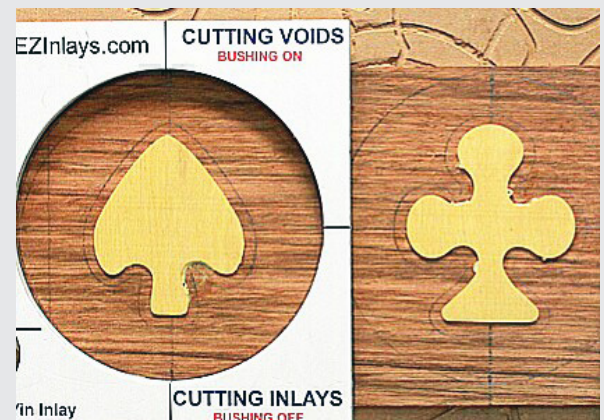
Base Material



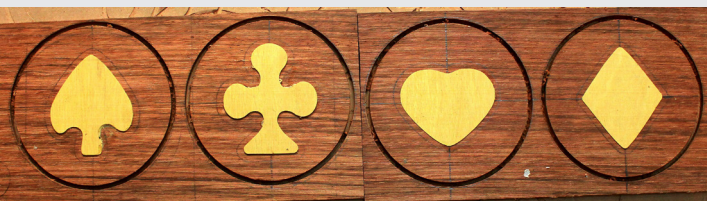
- 3** Align & tape each card shape to **Inlay Material**. Cut each inlay using **Cutting Inlays** procedure. Assemble each inlay into its void.



- 5** Align & tape the CrafterEZ template to **Base Material**. Cut each coaster using **Cutting Inlays** procedure.



- 4** After cutting each coaster, fill in gaps with glue and sand prior to removing the coaster from the backing material.



- 6** Finish the coaster as desired. We recommend 4 coats of Tung Oil and then a couple of coats with a good Polyurethane finish that has UV protection.

